

Date: Monday, 4/21/2008 11:33:37 AM
 User: David Duval

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-689-013
Job Number	: 38697		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D350689013
This Issue	: 4/21/2008 S.O. No. :	Drawing Number	: RTN08-010
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 4/28/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

2.0	D350689013	Floor Provisions
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Floor Provisions

Original B25882, and from D350-689-011 B25481. CHG 002

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Re-package and identify the following:

1x D3025-1 B22402 ✓

1x D3026-1 B25892 ✓

1x D3032-1 B22402 ✓

2x D3033-1 B24415 ✓

Pick the following to complete this kit.

4.0	D30271	Clip
-----	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

Qty Part number Description Batch

1 D3027-1 Clip 22566

8/4/22

SEP

Date: Monday, 4/21/2008 11:33:37 AM
User: David Duval

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-689-013

Job Number: 38697

Part Number: D350689013

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 D30273 Clip



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

Qty	Part number	Description	Batch
1	D3027-3	Clip	22560

SP

6.0 D30275 Clip



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

Qty	Part number	Description	Batch
1	D3027-5	Clip	22564

SP

7.0 D30277 Clip



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

pick:

Qty	Part number	Description	Batch
4	D3027-7	Clip	22564

SP

8.0 AN960JD10L Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

pick:

Qty	Part number	Description	Batch
6	AN960JD10L	Washer	14004885

SP

9.0 MS20426AD36 Rivet



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

pick:

Qty	Part number	Description	Batch
16	MS20426AD3-6	Rivet	105055

8/4/22

SP

Date: Monday, 4/21/2008 11:33:37 AM
User: David Duval

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-689-013

Job Number: 38697

Part Number: D350689013

Job Number:



Seq. #: Machine Or Operation: Description :

10.0 MS20426AD46 Rivet



Comment: Qty.: 17.0000 Each(s)/Unit Total : 17.0000 Each(s)

pick:

Qty	Part number	Description	Batch
17	MS20426AD4-6	Rivet	M105144

SP

11.0 MS20470AD45 Rivet, Universal Head



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

pick:

Qty	Part number	Description	Batch
18	MS20470AD4-5	Rivet	M104156

SP

12.0 MS20470AD46 Rivet, Universal Head



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

pick:

Qty	Part number	Description	Batch
2	MS20470AD4-6	Rivet	107082

SP

13.0 MS20470AD56 Rivet



Comment: Qty.: 30.0000 Each(s)/Unit Total : 30.0000 Each(s)

pick:

Qty	Part number	Description	Batch
30	MS20470AD5-6	Rivet	M2421

SP

14.0 MS21059L3 Nut Plate



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

pick:

Qty	Part number	Description	Batch
8	MS21059L3	Nut plate	M10132

8/4/22

SP

Date: * Monday, 4/21/2008 11:33:37 AM
User: David Duval

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-689-013

Job Number: 38697

Part Number: D350689013

Job Number:



Seq. #: Machine Or Operation: Description :

15.0 MS24693S273 Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

pick:

Qty	Part number	Description	Batch
2	MS24693S273	screw	1495

SP

16.0 MS27039110 Screw



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

pick:

Qty	Part number	Description	Batch
6	MS27039-1-10	Screw	13823

M18836 (40)

8/4/22

(1X)

SP

17.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/04/23

18.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-689-013

Location: _____

PPP Rev: _____

8/4/23 (1)

19.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/24

Job Completion



8/23
CH9002
labels + paperwork

JUN 08.4.23

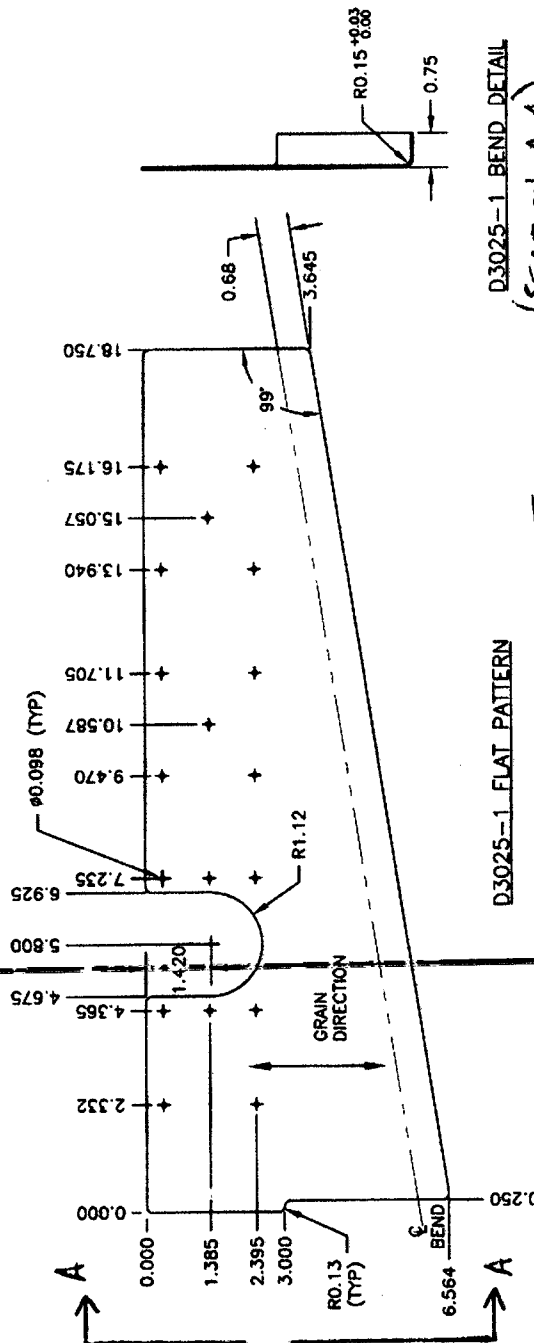
08/04/24

DART



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3025	REV. A SHEET 1 OF 1
DATE 01.05.18	TITLE BEAM		SCALE 1:4
A	01.05.18	NEW ISSUE	
A1	01.10.19	ADD SECTION A-A	

#CP



REFERENCE ONLY

- NOTES:
- 1) BREAK ALL UNMARKED SHARP CORNER 0.010 TO 0.020
 - 2) MATERIAL: 2024-T3 (QQ-A-250/4) 0.050" THICK
 - 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30

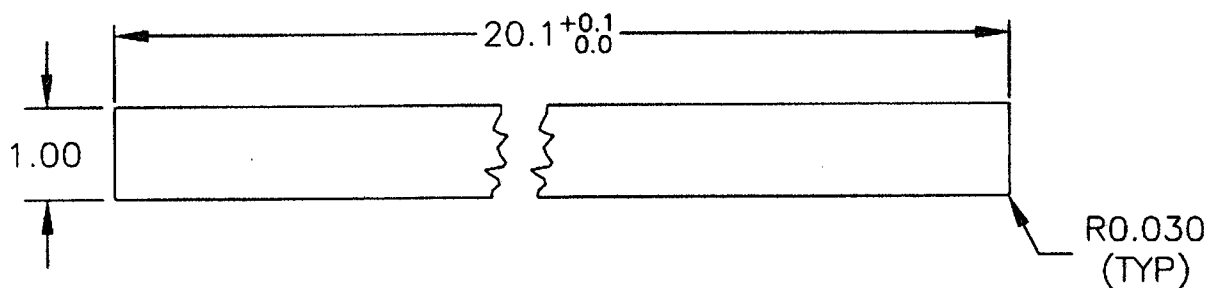
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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3032	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SPACER	SCALE 1:2
A	01.05.18	NEW ISSUE	

REFERENCE ONLY



D3032-1

- 1) MATERIAL: 2024-T3 SHEET (QQ-A-250/4) 0.050 THICK
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30

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Date: Monday, 2/27/2006 7:49:11 AM
 User: Linda Lacelle

Process Sheet

w/o 38697

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLOOR PROVISIONS KIT
Job Number	: 25882		
Estimate Number	: 12233		
P.O. Number	: N/A	Part Number	: D350689013
This Issue	: 2/27/2006	S.O. No. :	N/A
Prsht Rev.	: NC	Drawing Number	: D350689013
First Issue	: N/A	Project Number	: N/A
Previous Run	: 2459	Drawing Revision	: A
		Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 3/6/2006
Checked & Approved By	: SEE ABOVE DATE & USER	Qty:	2 Um: Each
Comment	: est rev D 06.02.07 Re-format ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy D350-689 bluefile & type labels per PPP D350-689-013

DH: 06-02-28

2.0	D30251	Beam
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty	Part number	Description	Batch
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1 D30251-1

Beam

B22402 B22403 B22566 ✓

3.0	D30261	Channel
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty	Part number	Description	Batch
-----	-------------	-------------	-------

1 D30261-1

Channel

B25892 ✓

4.0	D30271	Clip
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty	Part number	Description	Batch
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1 D3027-1

Clip

B15977 ✓

5.0	D30273	Clip
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty	Part number	Description	Batch
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR PROVISIONS KIT

Job Number: 25882

Part Number: D350689013

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 D3027-3 Clip 17168

6.0 D30275 Clip



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty	Part number	Description	Batch
1	D3027-5	Clip	<u>B17169</u>

7.0 D30277 Clip



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

pick:

Qty	Part number	Description	Batch
4	D3027-7	Clip	<u>B25891</u>

8.0 D30321 Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

pick:

Qty	Part number	Description	Batch
1	D3032-1	Spacer	<u>B22402</u> <u>B22403</u> <u>B22566</u>

9.0 D30331 SEAT TRACKS



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

pick:

Qty	Part number	Description	Batch
2	D3033-1	Seat track	<u>2X B24415</u>

make on w/o
D3033-1 B 522753
cut for Jony
D3033-1 SAD

10.0 AN960JD10L Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

pick:

Qty	Part number	Description	Batch
6	AN960JD10L	Washer	<u>M18235</u>

06:02:27

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR PROVISIONS KIT

Job Number: 25882

Part Number: D350689013

Job Number:



Seq. #:	Machine Or Operation:	Description :
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11.0	MS20426AD36	Rivet
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)

pick:

Qty	Part number	Description	Batch
16	MS20426AD3-6	Rivet	M16527

12.0	MS20426AD46	Rivet
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Comment: Qty.: 17.0000 Each(s)/Unit Total : 34.0000 Each(s)

pick:

Qty	Part number	Description	Batch
17	MS20426AD4-6	Rivet	M2935

M2935

13.0	MS20470AD45	Rivet, Universal Head
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Comment: Qty.: 18.0000 Each(s)/Unit Total : 36.0000 Each(s)

pick:

Qty	Part number	Description	Batch
18	MS20426AD4-5	Rivet	M17067

typo E 470

M17243

14.0	MS20470AD46	Rivet, Universal Head
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

pick:

Qty	Part number	Description	Batch
2	MS20426AD4-6	Rivet	M17566

typo E 470

M17566

15.0	MS20470AD56	Rivet
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Comment: Qty.: 30.0000 Each(s)/Unit Total : 60.0000 Each(s)

pick:

Qty	Part number	Description	Batch
30	MS20426AD5-6	Rivet	M2421

typo E 470

M2421

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR PROVISIONS KIT

Job Number: 25882

Part Number: D350689013

Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

MS21059L3

Nut Plate



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

pick:

Qty	Part number	Description	Batch
8	MS21059L3	Nut plate	M14602

17.0

MS24693S273

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

pick:

Qty	Part number	Description	Batch
2	MS24693S273	screw	M495

18.0

MS27039110

Screw



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

pick:

Qty	Part number	Description	Batch
6	MS27039-1-10	Screw	M18836

19.0

PACKAGING 1

Inspect Kit

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-689-013

Location:

PPP Rev: B

20.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



h 06-03-01